

3/27/2019



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400203-PO
Job Sheet 192544



3

DAS
21
G-04

Part No: RBT400203-PO

Job Qty: 4 pcs

Part Name: Gage Assembly



Status: New

Priority: Medium

Part Weight: 0 lbs

Job Created: 3/27/19

Due Date: 6/19/19

Type: Stock

Note: DWG RBT400203 Rev.5 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

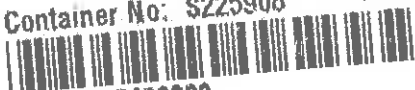
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	4 pcs	6/19/19	6/19/19	0.00	0.00	Purchasing - 1	DP OCT 24 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	4 pcs	6/19/19	6/19/19	0.00	0.00	Packaging 2 - 1 - B4B	DP OCT 24 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S225908



Part: RBT400203
Job No: 192544
Serial No/Batch: S225908
Revision: 5
Inspector:
Exp Date:
Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/24/19

Plex 3/27/19 10:09 AM dart.Lussier.Patrick

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

Part Op 100 - Issue P/O 043000 MANUFACTURE RBT400203 AS PER DWG Supplier: AIRCRAFT HARDWARE ACCESS -
 Descriptions: Certificate of conformity is required
 130 - Re-identify as required.

x4 Rho March 27, 2019.

3/27/2019

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBT400203P	Gage Assembly	4 pcs (1 ea)	100-Purchasing	5225907

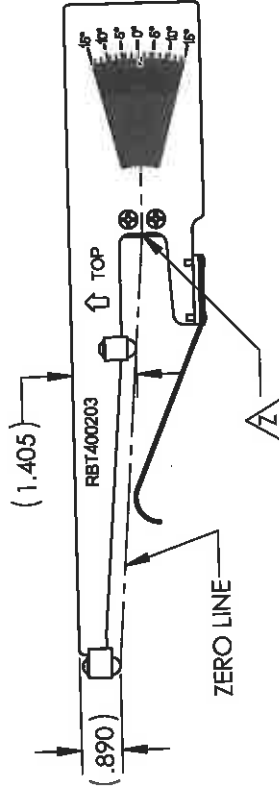
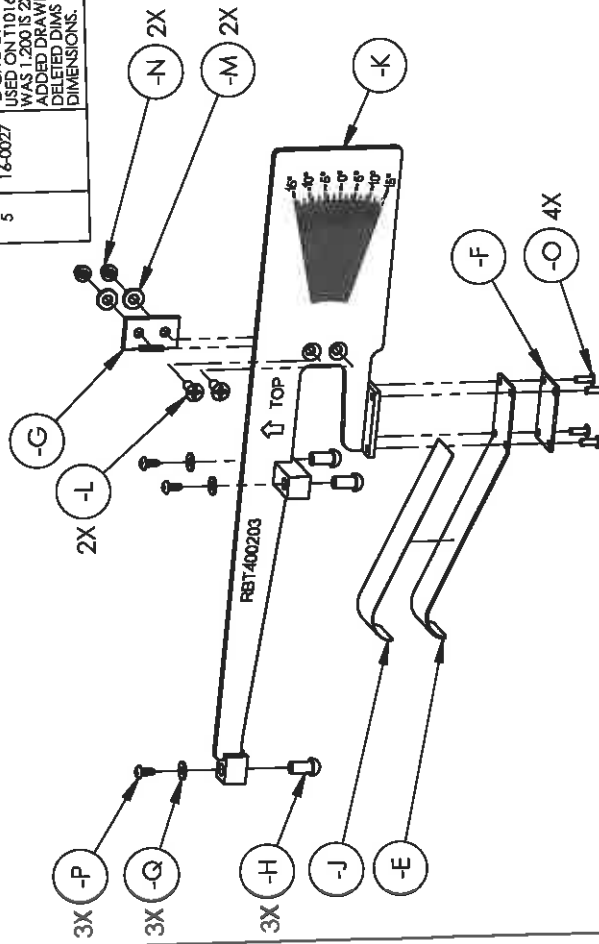
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBT400203P	4	0	0

Part Specifications	
Specifications could not be found.	

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		INSTALLED NEW TITLE BLOCK & BOM FORMAT. CHANGED P/N FROM 206-215-002-101 AND ALTERED FROM ONE 11X17 PAGE TO THREE 8X11 PAGES, ALSO CHANGED FROM MIL SPEC HARDWARE.	8/28/2007	WP	RW
2		ADDED OUTSIDE RADIUS TO -E AND -F.	1/9/2008	WP	RW
3		REMOVED -E FLAT LAYOUT AND SUPPLIED MISSING OVER ALL DIMENSION.	4/20/2009	WP	RW
3A		DELETED ASSY NOTES 1 & 2, ADDED -K WELDMENT TO BOM, CHD WELDMENT FROM -A WELDMENT, DELETED NOTES 1, 2, & 3, CHD FINISH FROM P.C. SAFETY YELLOW, MOVED PARTS TO SEPARATE SHEETS PER R.V.	8/11/2011	RJC	RW
4		-E ADDED +/- .030 LIMITS TO DIMS (1.50, 5.76, .54, R.5), ADDED MISSING ANGLE DIM 22° -B CHD DIM WAS 1.25 IS 1.26 +.005/- .000. -A CHD COUNTERBORE CALLOUT WAS 82° X Ø.375 -K ADDED .515 DIM.	2/13/2013	BIM	SE
5	16-0027	UPDATED TO NEW STANDARDS: -A CHD DIMS WAS 2X Ø.188 THRU 82° X Ø.375 IS 2X Ø.196 THRU ALL Ø.39 X 100° WAS 3X Ø.250 WAS 4X R.25. ADDED ENGRAVE S/N. -B CHD DIMS WAS 2X Ø.250 IS 2X Ø.250 WAS 3X Ø.250 WAS 4X R.25. -C CHD DIMS WAS 2X Ø.250 IS 2X Ø.250 WAS 3X Ø.250 WAS 4X R.25. -D CHD DIM WAS 1.25 IS 1.26 +.005/- .000. -E CHD TO SHEET METAL TOLERANCES. DELETED SAME SPRING CLIP USED ON ITD 1606-200. -F CHD DIMS WAS 1.50 IS 2X 1.50, WAS .700 IS 2X .700, WAS 1.50 IS 2X 1.50, WAS 2.00 IS 2X 2.00. -G CHD DIM WAS 3.72 IS 2X 3.72. -H CHD DIM WAS Ø.252 IS Ø.2484-2490. -J ADDED DRAWING. ADDED B/O REF PORT PLASTICS #6093-10. -K CHD DIM WAS 1.00 IS (1.00). DELETED DIMS .515, .250, 2.000, 5.000. ADDED DIM .44. CHD TOLERANCE ON NON-CRITICAL DIMENSIONS.	2/9/2016	DPD	SM



NOTE:
1. POINT Δ IS ALSO CENTER LINE FOR 0°,
AND CENTER POINT FOR DEGREE ARC.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	1		-A		GAUGE PLATE	6061		3
	1		-B		END BEARING PLATE	6061		4
	1		-C		DOUBLE BEARING PLATE	6061		5
	1		-D		SUPPORT PLATE	6061		6
	1		-E	1	SPRING CLIP	301 S.S.		7
	1		-F	1	DOUBLER	301 S.S.		8
	1		-G	1	STOP	WHITE DELRIN/ACETAL		9
	1		-H	3	BEARING	WHITE DELRIN/ACETAL		10
	1		-J	1	TEFLON TAPE	TEFLON	1" (PORT PLASTICS #6093-10) MODIFIED	11
	1		-K	1	WELDMENT GAUGE PLATE	STEEL	10-32 X 1/2 (MS24693272)	12
	2	B/O	-L	2	FLAT HEAD MACHINE SCREW	STEEL	#10 (AN960-10)	1
	2	B/O	-M	2	FLAT WASHER	STEEL	10-32 (MS21042-3)	1
	2	B/O	-N	2	SELF LOCKING NUT	ALUMINUM	Ø1/8 X 3/8 (AN470AD-4-6)	1
	4	B/O	-O	4	RIVETS	STEEL	6-32 X 5/16, TYPE F (MCMASTER-CARR #90087A145)	1
	3	B/O	-P	3	SELF THREADING PAN HEAD SCREW	STEEL	#6 (AN960-6)	1
	3	B/O	-Q	3	FLAT WASHER	STEEL		1
ASSY	-K							

DART
AEROSPACE

TRIM TAB BENDING GAUGE

REV 5
RBT400203

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
FRACTIONS 1/16
XXX ± .005
XX ± .01
X ± .01
SURFACES = 125/
1. BREAK ALL SHARP EDGES
.015 X 45° OR .01R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING AND TOL PER
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009
USED ON MODEL
BELL 206
APPROVED: MACKOVIAK
DATE 1/10/2002
SCALE 1:4
SHEET 1 OF 11



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043000



Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76117 USA
Phone: 817 680 3523
Fax: 817 838 9111

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043000
PO Date: 3/27/19
Due Date: 10/25/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Pynt Terms: Net 30
Freight Terms:
Special Comments:

Revision

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	192544	RBT400203P		Gage Assembly	Firmed		10/25/19	3 pcs	0 pcs	3 pcs	\$350.00/pcs	\$1,050.00
OCT 24 2019												
Line Item Note *** PLEASE MAKE SURE TO ENGRAVE DART PART # ***												
Grand Total:											\$1,050.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
 A005 RIGHT OF ENTRY
 A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 A012 CHEMICAL AND PHYSICAL TEST REPORTS
 A016 PERSONNEL QUALIFICATION
 A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 A026 CERTIFICATION OF MATERIAL CONFORMANCE
 A041 QUALITY MANAGEMENT SYSTEM
 A042 DART NOTIFICATION BY SUPPLIER
 A043 RETENTION OF QUALITY DOCUMENT
 A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 A049 SUPPLIER AWARENESS

Plex 10/4/19 12:58 PM dart.lussier.patrick

AIRCRAFT HARDWARE & ACCES.
P.O. BOX 14007 FT. WORTH TX 76117
Phone: 817-680-3523 FAX- 817-416-5274
e-mail: sales@aircrafthardwareaccess.com

Packing Slip

ATTN: Shipping Dept.

Date: 10/21/2019

TO: DART AEROSPACE
1270 ABERDEEN STREET
Hawkesbury ON K6A1K7

Packer # 102119
Cust. PO #: 43000

Qty	Tool #	REF#	Description
3	RBT400203P		GAUGE ASSY

DAS
68
9-89

RECEIVED

OCT 17 2019

DART AEROSPACE LTD.

ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS